PATENT COOPERATION TREATY

From the INTERNATIONAL PRELIMINARY EXAMINING AUTHORITY

To: HALDOR TOPSOE A/S Date Nymollevei 55	e: 29-3-05		PCT
DK-2800 Kgs. Lyngby Res DANEMARK Dea	sponsible: HABS adline: Vane bject: Nekase Dle	NOTIFICATION OF TRANSMITTAL OF THE INTERNATIONAL PRELIMINARY EXAMINATION REPORT (PCT Rule 71.1)	
		Date of mailing (day/month/year)	2 4. CC. 05
Applicant's or agent's file reference WO382-7437003		IMP	ORTANT NOTIFICATION
International application No. PCT/EP 03/13942	International filing date (d 09.12.2003	ay/month/year)	Priority date (day/month/year) 21.12.2002
Applicant HALDOR TOPSOE A/S et al.			

- The applicant is hereby notified that this International Preliminary Examining Authority transmits herewith the international preliminary examination report and its annexes, if any, established on the international application.
- 2. A copy of the report and its annexes, if any, is being transmitted to the International Bureau for communication to all the elected Offices.
- 3. Where required by any of the elected Offices, the International Bureau will prepare an English translation of the report (but not of any annexes) and will transmit such translation to those Offices.

4. REMINDER

The applicant must enter the national phase before each elected Office by performing certain acts (filing translations and paying national fees) within 30 months from the priority date (or later in some Offices) (Article 39(1)) (see also the reminder sent by the International Bureau with Form PCT/IB/301).

Where a translation of the international application must be furnished to an elected Office, that translation must contain a translation of any annexes to the international preliminary examination report. It is the applicant's responsibility to prepare and furnish such translation directly to each elected Office concerned.

For further details on the applicable time limits and requirements of the elected Offices, see Volume II of the PCT Applicant's Guide.

The applicant's attention is drawn to Article 33(5), which provides that the criteria of novelty, inventive step and industrial applicability described in Article 33(2) to (4) merely serve the purposes of international preliminary examination and that "any Contracting State may apply additional or different criteria for the purposes of deciding whether, in that State, the claimed inventions is patentable or not" (see also Article 27(5)). Such additional criteria may relate, for example, to exemptions from patentability, requirements for enabling disclosure, clarity and support for the claims.

Name and mailing address of the international preliminary examining authority:



European Patent Office D-80298 Munich Tel. +49 89 2399 - 0 Tx: 523656 epmu d Fax: +49 89 2399 - 4465 **Authorized Officer**

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PATENT COOPERATION TREATY

PCT

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

International application No. Int			FOR FURTHER ACTION See Notification of Transmittal of International Preliminary Examination Report (Form PCT/IPEA/416)		
		International filing date (da 09.12.2003	y/month/year)	Priority date (day/month/year) 21.12.2002	
Internation C07C2		nt Classification (IPC) o	r both national classification and	IPC	
Applicant HALDC		SOE A/S et al.			
1. Th A u	nis interr uthority a	national preliminary e and is transmitted to t	xamination report has been p he applicant according to Ar	prepared by thi icle 36.	is International Preliminary Examining
2. Th	nis REPO	ORT consists of a total	al of 5 sheets, including this	cover sheet.	
	beer	ı amended and are th	panied by ANNEXES, i.e. sh the basis for this report and/or ion 607 of the Administrative	sheets contain	scription, claims and/or drawings which have ning rectifications made before this Authority nder the PCT).
The	ese ann	exes consist of a total	ıl of sheets.		
3. Thi	is report	t contains indications	relating to the following item	s:	
1	\boxtimes	Basis of the opinion			
11		Priority			
Ш		Non-establishment	of opinion with regard to nove	elty, inventive s	step and industrial applicability
IV		Lack of unity of inve		,,	and measure approaching
٧	⊠	Reasoned statement citations and explan	t under Rule 66.2(a)(ii) with a ations supporting such state	egard to novel	lty, inventive step or industrial applicability;
VI		Certain documents	ited		
VII		Certain defects in th	e international application		
VII		Certain observations	on the international applica	ion	
Date of su	ubmissior	n of the demand	D	ate of completion	n of this report
04.11.20	004		2	4. 03. 05	
	y examin	address of the internation	onal A	thorized Officer	and the later of the state of t
<u> </u>	D-80 Tel.	pean Patent Office 0298 Munich +49 89 2399 - 0 Tx: 523 +49 89 2399 - 4465	8656 epmu d	eimaier, W	9 89 2399-8327

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No.

PCT/EP 03/13942

 Basis of th 	e report
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1. With regard to the **elements** of the international application (Replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report since they do not contain amendments (Rules 70.16 and 70.17)):

D	escription, Pages	
1.	-14	as originally filed
С	laims, Numbers	
1-	4	received on 14.11.2004 with letter of 02.11.2004
D	rawings, Sheets	
1/	3-3/3	as originally filed
2. W la	ith regard to the lang enge in which the ir	uage, all the elements marked above were available or furnished to this Authority in the nternational application was filed, unless otherwise indicated under this item.
TI	nese elements were a	vailable or furnished to this Authority in the following language: , which is:
	the language of a ti	ranslation furnished for the purposes of the international search (under Rule 23.1(b)).
	the language of pul	blication of the international application (under Rule 48.3(b)).
	the language of a tr Rule 55.2 and/or 55	ranslation furnished for the purposes of international preliminary examination (under 5.3).
3. W in	ith regard to any nucl ternational preliminary	eotide and/or amino acid sequence disclosed in the international application, the examination was carried out on the basis of the sequence listing:
	contained in the inte	ernational application in written form.
	filed together with the	he international application in computer readable form.
	furnished subseque	ently to this Authority in written form.
	furnished subseque	ently to this Authority in computer readable form.
	The statement that in the international a	the subsequently furnished written sequence listing does not go beyond the disclosure application as filed has been furnished.
	The statement that listing has been furn	the information recorded in computer readable form is identical to the written sequence nished.
4. Tł	ne amendments have	resulted in the cancellation of:
	the description,	pages:
	the claims,	Nos.:
	the drawings,	sheets:

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No.

PCT/EP 03/13942

5. ⊔	This report has been established as if (some of) the amendments had not been made, since they have been considered to go beyond the disclosure as filed (Rule 70.2(c)).
	(Any replacement sheet containing such amendments must be referred to under item 1 and annexed to this report.)

6. Additional observations, if necessary:

V. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1. Statement

Novelty (N) Yes: Claims 1-4
No: Claims

Inventive step (IS) Yes: Claims

No: Claims 1-4

Industrial applicability (IA) Yes: Claims 1-4

No: Claims

2. Citations and explanations

see separate sheet

EXAMINATION REPORT - SEPARATE SHEET

Re Item V

Reasoned statement with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

D1: EP-A 0 790 226

novelty Art. 33(2) PCT

The present invention concerns a catalytic two-stage process for making methanol from synthesis gas according to claim 1, steps (a-e) which differs from the available state of the art by the fact that the process stream of the first stage is cooled which is then reduced in a second stage according to steps b) and c).

The subject-matter according to claim 1 and dependent claims 2-4 are therefore new.

inventive step Art. 33(3) PCT

The present subject-matter according to claims 1 to 4 seems not to be based on an inventive step.

The closest state of the art D1 concerns an at least two-stage methanol process from synthesis gas on a Cu based catalyst wherein the effluent stream of the first reactor is directly without cooling introduced into a second reactor being cooled (see page 2, I. 32-38, 55/56, page 3, l. 14/15, l. 30-32, claims 1 and 3, fig. 1 and example). In view of D1, the problem to be solved by the present invention is the provision of an alternative methanol process.

The present solution to this problem resides in the finding that the effluent stream of the first reactor is first cooled which is then introduced into a second reactor for hydrogenating as described in claim 1, fig. 2 and the examples.

In view of the teaching of D1 combined with common general knowledge, it is considered that the skilled person would have reached at the present solution in an obvious manner. D1 already teaches that reduced hydrogenation temperatures favour the production of methanol. This is realised by hydrogenating a first process stream in a second stage whilst being cooled therein (see page 3, I. 30-32). In contrast to D1, in the present MeOH process the first process stream is cooled and then hydrogenated in a second stage. This different "cooling" embodiment, i.e. hydrogenating and cooling within the second reactor (D1) or hydrogenating a pre-cooled process stream in a second reactor (invention), in order to favour the production of methanol appears to be an obvious means requiring no inventive skill of the skilled person using his common general knowledge in order to exploit the teaching of D1.

In addition, it is noted that in the process of D1 as well as in the present method the production of MeOH is favoured, i.e. in D1 aldehydes and ketones which are common by-products although not explicitely described therein are also "implicitely" reduced. Thus, the mere fact that in D1 these by-products are not explicitely described as being reduced during hydrogenation cannot be used to establish inventiveness of the present process.

Furthermore, no advantageous and/or surprising effect vis-à-vis D1 has been shown which would support inventiveness for an improved methanol process.

Thus, an inventive step for the subject-matter as claimed cannot be given.

further remarks

Contrary to the requirements of Rule 5.1(a)(ii) PCT, the relevant background art disclosed in the documents D1 as well as EP-A 0 501 331, EP-A 0 483 919, EP-A 0 682 002, US-A 4 766 154 and US-A 5 753 194 is not mentioned in the description, nor are these documents identified therein.







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International Patent Application No. PCT/EP03/13942 Haldor Topsøe A/S
Date: 02 November 2004

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CLAIMS

- A process for the production of methanol from a
 feed stream being rich in hydrogen, carbon monoxide and carbon dioxide comprising the steps of
 - (a) contacting the feed stream with a methanol synthesis catalyst and obtaining a process stream comprising methanol, aldehydes and ketones and unconverted hydrogen, carbon monoxide and carbon dioxide;
 - (b) cooling the process stream of step (a) to a temperature of between 20°C and 200°C;
 - (c) contacting the cooled process stream from step (b) with a hydrogenation catalyst being active in the hydrogenation of aldehydes and ketones into corresponding alcohols and obtaining a process stream being enriched in
- 25 methanol and depleted in aldehydes and ketones;
 - (d) cooling and condensing the process stream of step (c); and
- 30 (e) separating the process stream of step (d) into a gas phase and a liquid phase with crude methanol.
 - 2. The process of claim 1, wherein the hydrogenation catalyst contains 10-95% by weight of copper.









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- 3. The process of claim 1, wherein the hydrogenation catalyst is a noble metal based catalyst.
- 4. The process of claim 1, wherein the hydrogenation catalyst is in the form of pellets, extrudates, monolith, catalysed hardware or a powder suspended in a liquid methanol phase.

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